



Micro e nano-materiali per l'industria dei trasporti

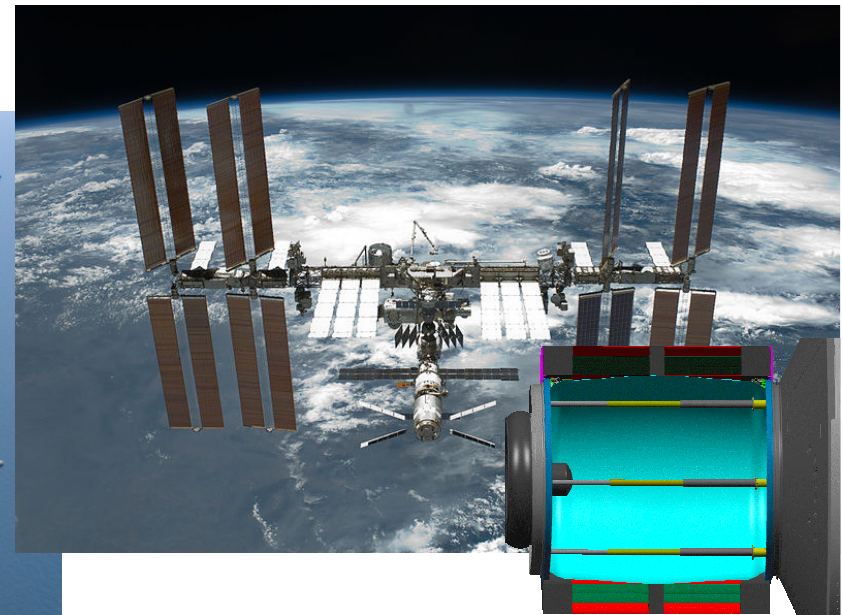
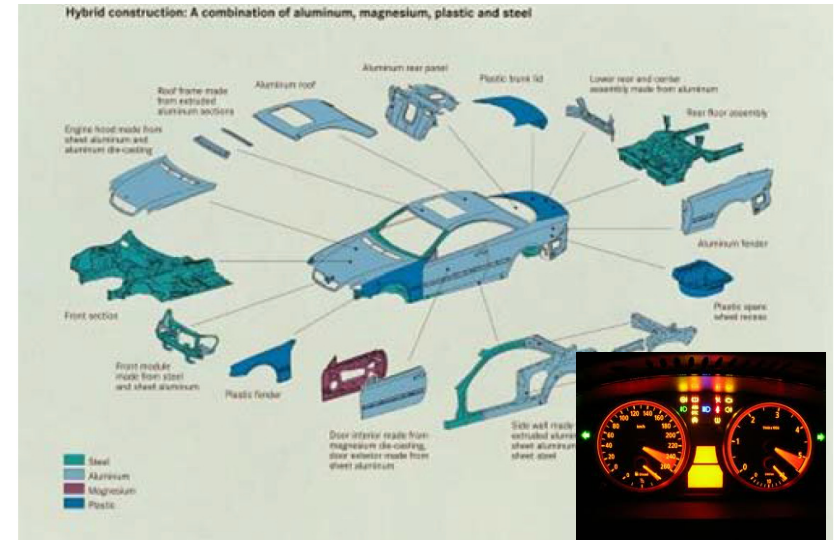
Livio Battezzati



11 Luglio 2013, Unione Industriale, Torino

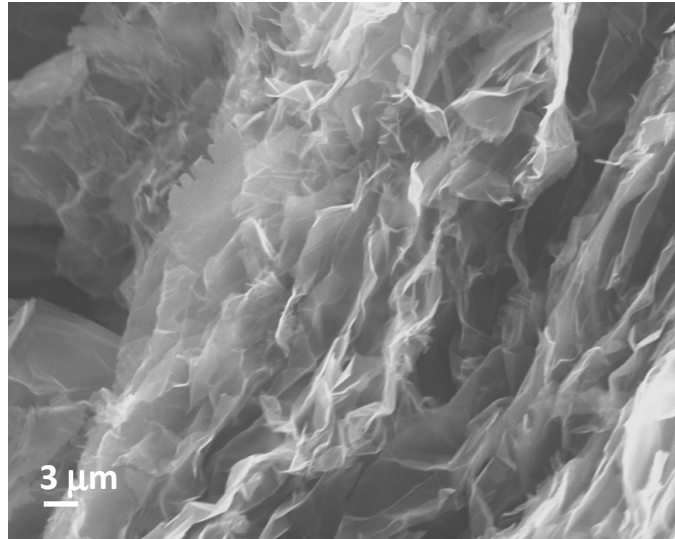


- esperienze acquisite
- attività in corso su temi specifici
- progetti da sviluppare

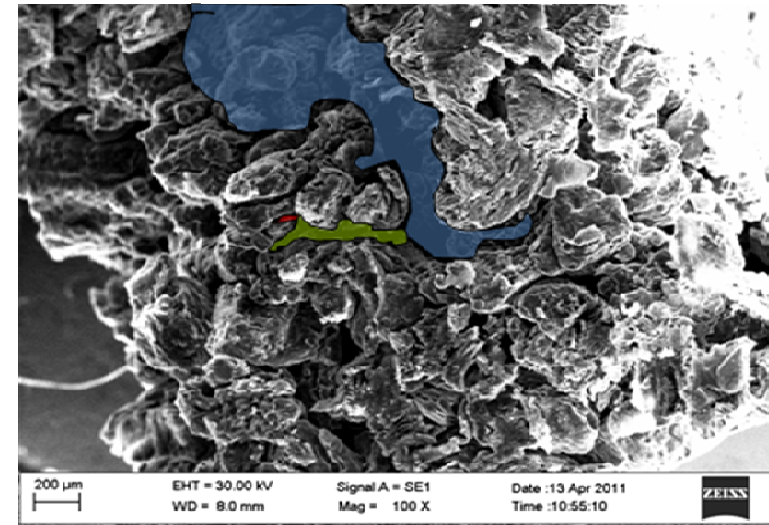




Sistemi e Tecnologie per l'Esplorazione Spaziale,
STEPS fase 1 (2010-2012) fase 2 (2013-2014)
Materiali ablativi



SEM image of a carbon-based polymer composite foam



SEM image showing a hierarchical porosity: large porosity (blue) and smaller interconnected pores (green, red).

*Contatti: D. Scarano, F. Cesano,
A. Zecchina*



air/propane flame test

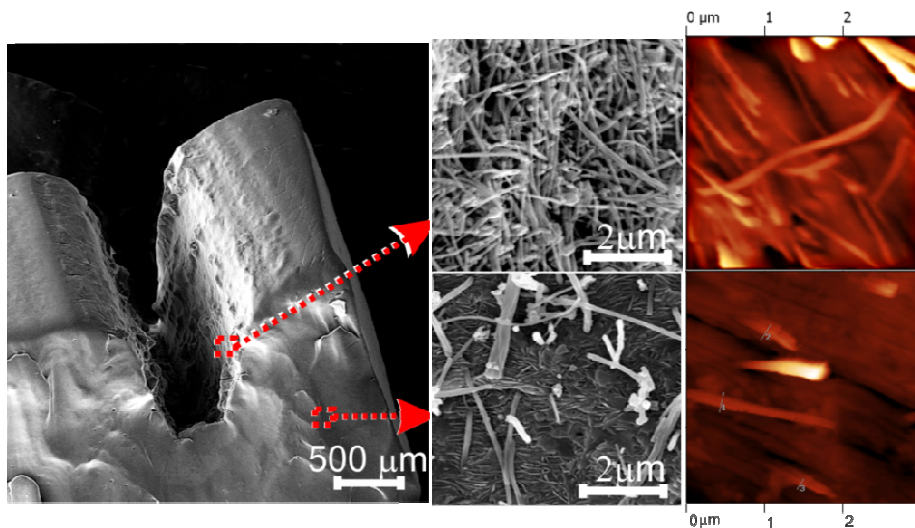


Carbon-carbon conductive and piezoresistive composites

1D and/or 2D Carbon-based composites

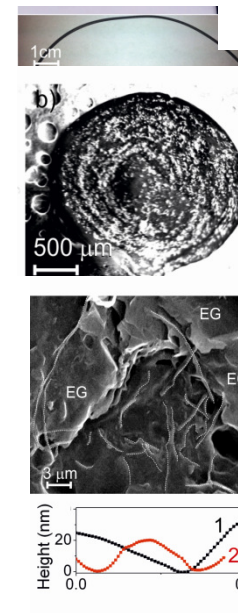
...conductive **tracks** on polymers obtained by laser irradiation on non-conductive MWCNT/Polyethylene composites.

...conductive **wires**, 1.5 mm and 3 mm in diameters, obtained by melt blending raw materials: polypropylene (PP), exfoliated graphite (EG) and/or multiwalled carbon nanotubes (MWCNTs)



SEM lateral view of the v-shaped track after laser irradiation, high-resolution SEM and AFM images taken along the profile of the track (on the top right) and far from the laser track (on the bottom right)

F. Cesano, et al., Carbon 2013, doi: 10.1016/j.carbon.2013.04.066
S. Cravanzola, et al, Carbon 2013, doi: 10.1016/j.carbon.2013.05.064



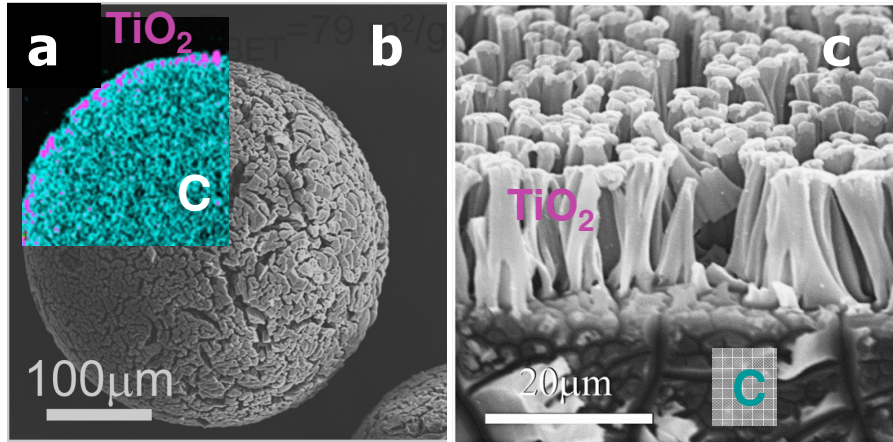
(a) Image of a (2wt%) MWCNT/ (15wt%) EG /PP composite wire; (b) low potential SEM image of a cross section of the conductive wire

SEM and nc-AFM images of the conductive wire, showing the interconnections among graphite nanoplatelets (2D) and nanotubes (1D); on the bottom, height profiles along the selected lines



Porous carbon-oxide composites (ZnO/C, SnO₂/C, TiO₂/C)

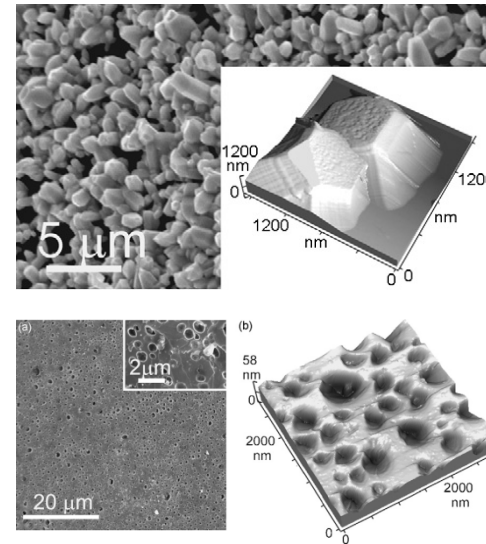
TiO₂/C



(a) X-Ray Tomography and (b) SEM images of a porous core-shell C/TiO₂ composite microsphere; (c) lateral-view SEM image of an array of TiO₂ pillars protruding from a C-monolith.

F. Cesano, et al., *Adv. Mater.* 2008, 20, 3342–3348

ZnO/C



SEM and AFM images of ZnO-carbon composites

C

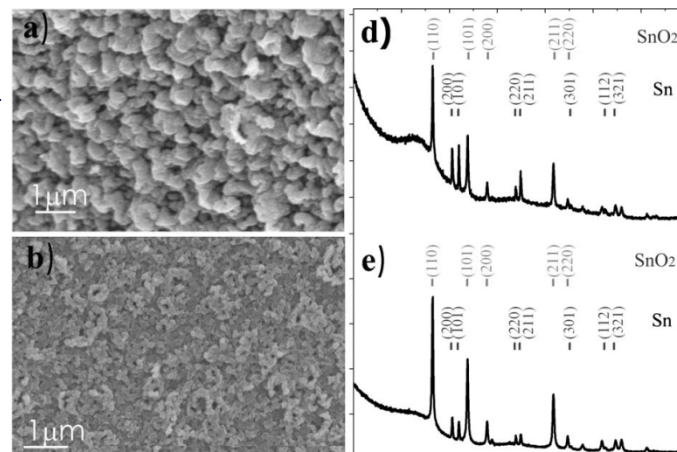
SEM and AFM images of imprinted carbon phase

F. Cesano, *Journal of Photochemistry and Photobiology A: Chemistry* 196 (2008) 143–153

SnO₂/C

SEM images of SnO₂/Sn/Carbon-based porous composites: foams (a) and films (b), with the related XRD patterns (d, e).

Structure and optical/conductive properties make them suitable for capacitors (foams) and gas sensors (films)



M. Rahman et al., *Catalysis Today* 150 (2010) 84–90.

Contatti: A. Damin, G. Spoto; F. Bonino, S. Bordiga; D. Scarano, F. Cesano, A. Zecchina,



Hybrid materials as anodes

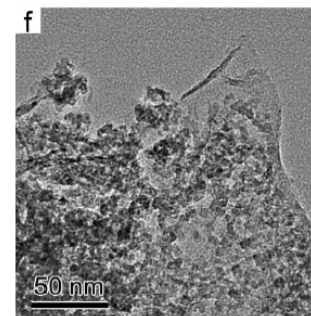
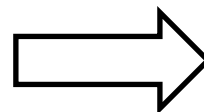
Increase of electric conductivity of materials for power anodes based on TiO_2

- ↳ • State of the art
i) TiO_2 + Grafene [1] hybrid materials

Self-Assembled TiO_2 –Graphene Hybrid Nanostructures for Enhanced Li-Ion Insertion

Donghai Wang,[†] Daiwon Choi,[†] Juan Li,[†] Zhenguo Yang,[†] Zimin Nie,[†] Rong Kou,[†] Dehong Hu,[†] Chongmin Wang,[†] Laxmikant V. Saraf,[†] Jiguang Zhang,[†] Ilhan A. Aksay,^{†,*} and Jun Liu^{†,*}

“The specific capacity was more than doubled at high charge rates, as compared with the pure TiO_2 phase”



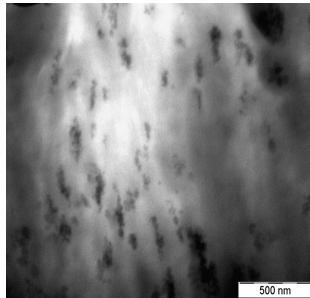
Progress in the field can be achieved by:

1. Increase in conductivity of anodes by coupling TiO_2 with carbon based phases;
2. Hybrid TiO_2 /*carbon based materials* (CBM) made via “green” synthesis;
3. Synthesis will NOT use expensive graphene made separately;
4. Application to di TiO_2 /CBM anodes in Li-batteries: catodes made of innovative materials such as nanostructured LiFePO_4 .

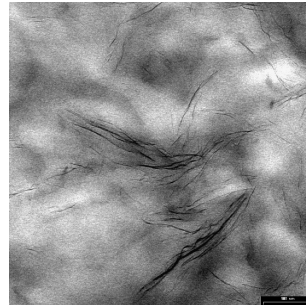
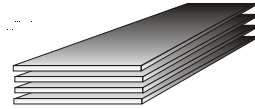


Flame retardant nanocomposites

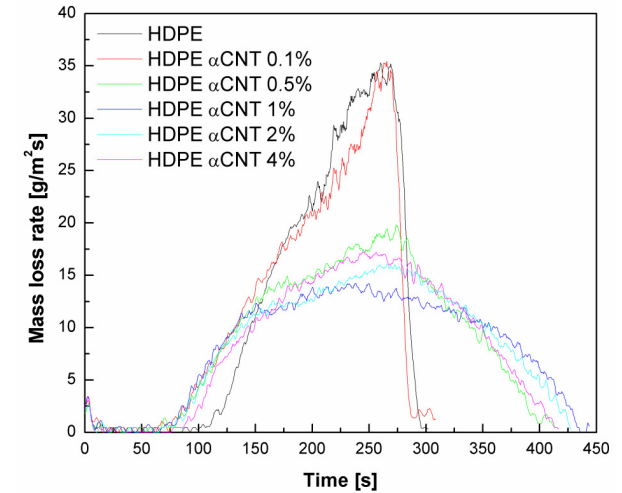
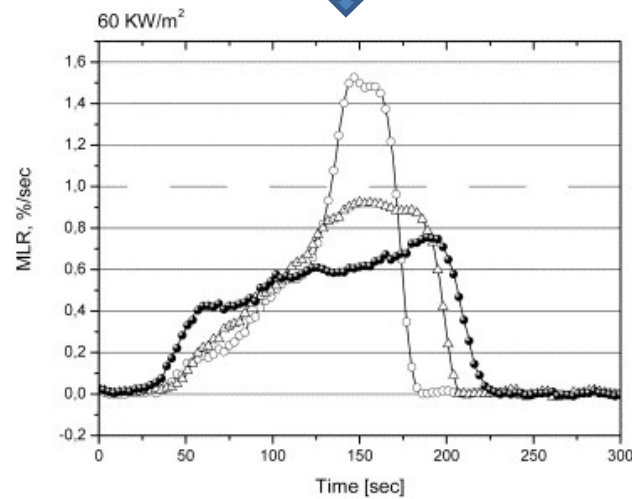
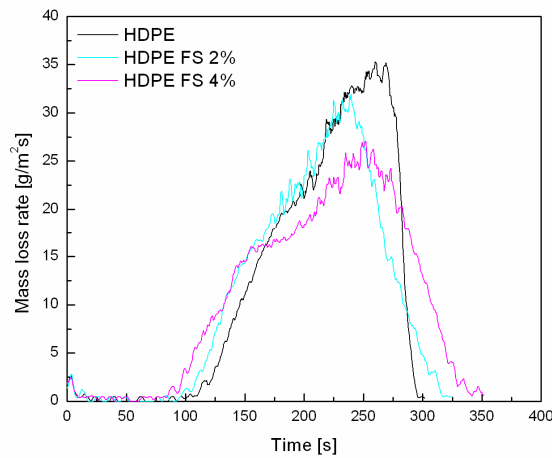
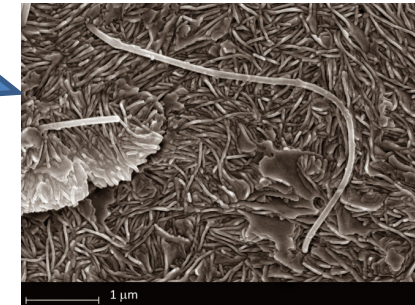
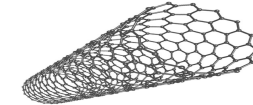
Nano-silica



Nano-fillosilicates



Carbon nanotubes



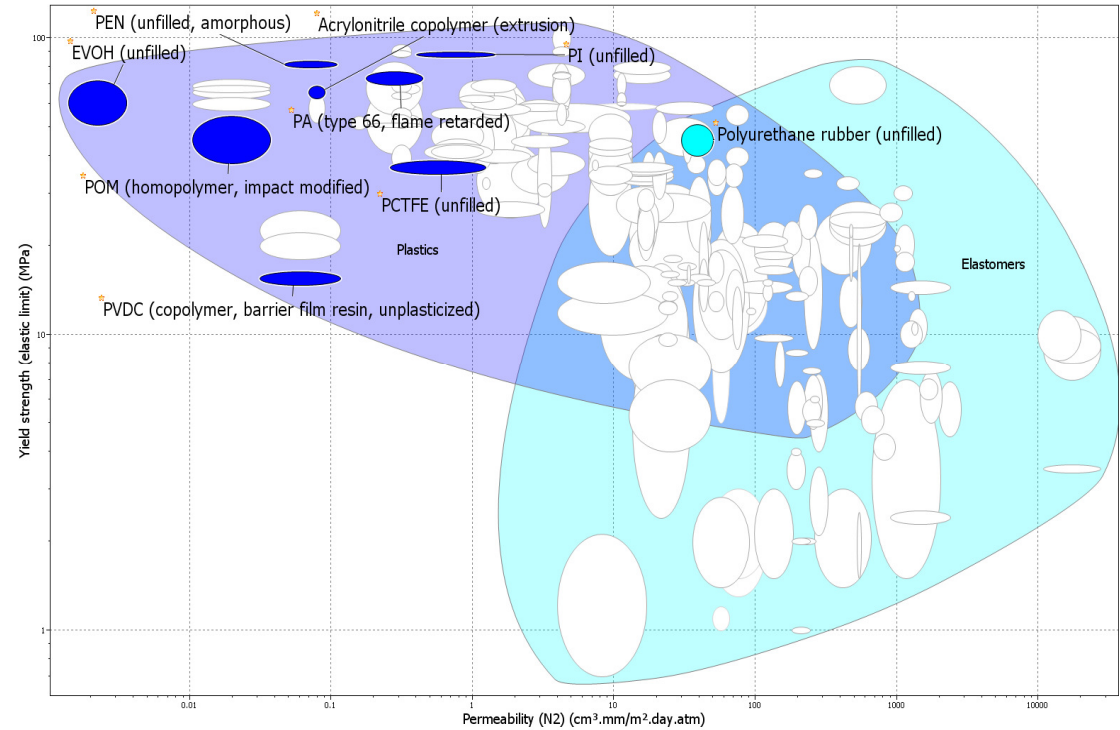
Flattening of HRR → efficient flame retardation.

Contatti: M. Zanetti

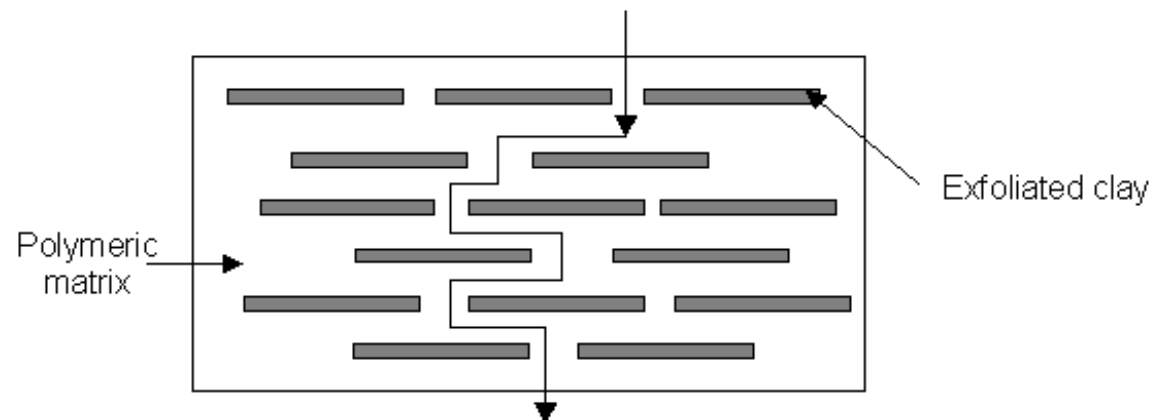


Inflatable structures

Polymer for low permeability/high strength filled with phyllosilicates or graphene



"Tortuous path" of a gas atom or molecule in a exfoliated nanocomposite



Contatti: G. Ricchiardi



Thermoelectric materials: *energy harvesting in transportation*

Systems and components for energy harvesting and energetic efficiency

Progetto Automotive DRAPO'

Efficiency increase of CoSb_3 , Zn_4Sb_3

$$ZT = \frac{\alpha^2 \sigma}{k} T$$

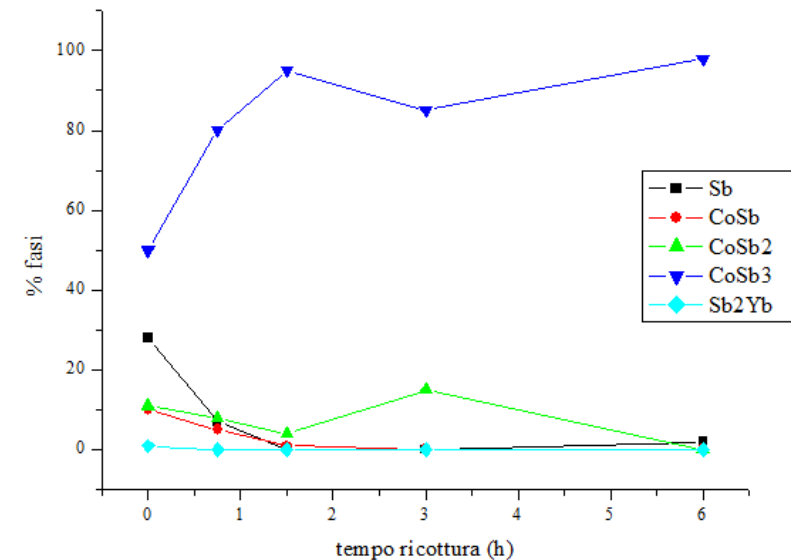


- Stoichiometric monophasic system
- High grain boundaries density
- Single/double/multi-doping
- Supersaturation by non equilibrium techniques (ball milling, melt-spinning)

Environment friendly TE materials:
 Mg_2Si

Stability of TE modules in service: thermal diffusion at interfaces

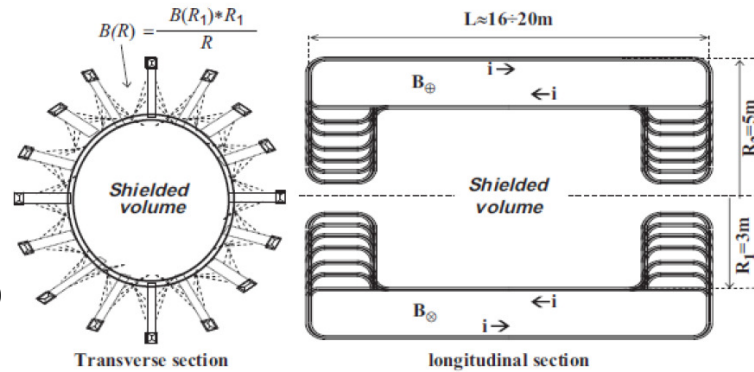
Contatti: A. Castellero





MRI and space-related magnetic shields

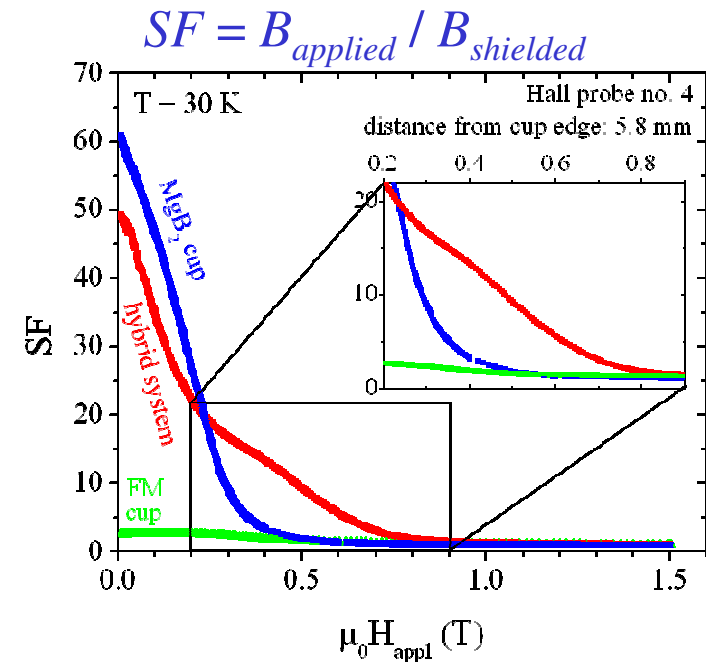
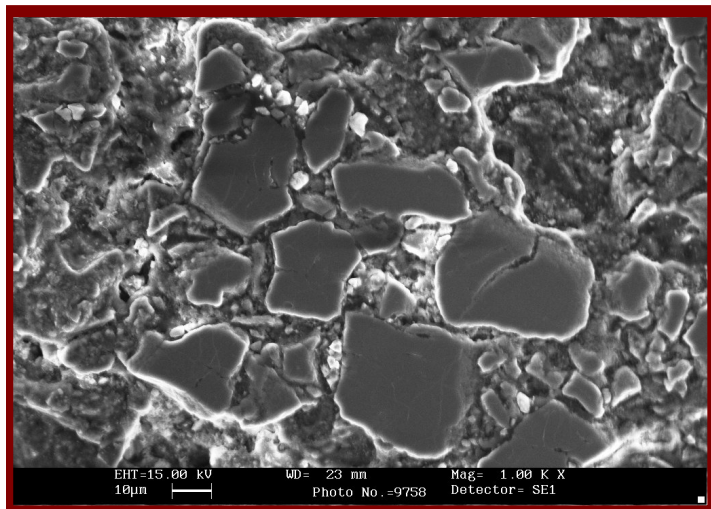
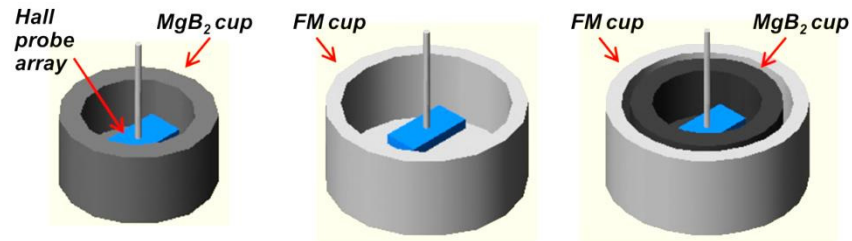
Magnetic shielding from cosmic rays for interplanetary missions (superconducting coils to induce a toroidal field)



Magnetic shield for stray magnetic fields

Figure 1-2 Active magnetic system concept, assuming a 6m diameter cylindrical habitat, the starting point of the CRYSMAS study (Spillantini, Acta Astronautica, 2010)

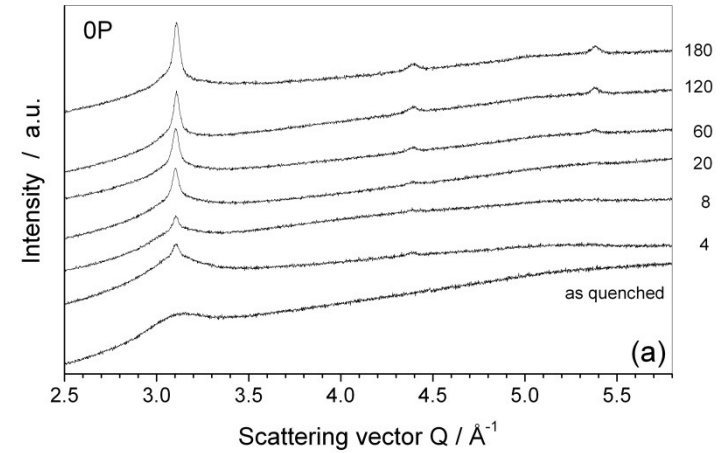
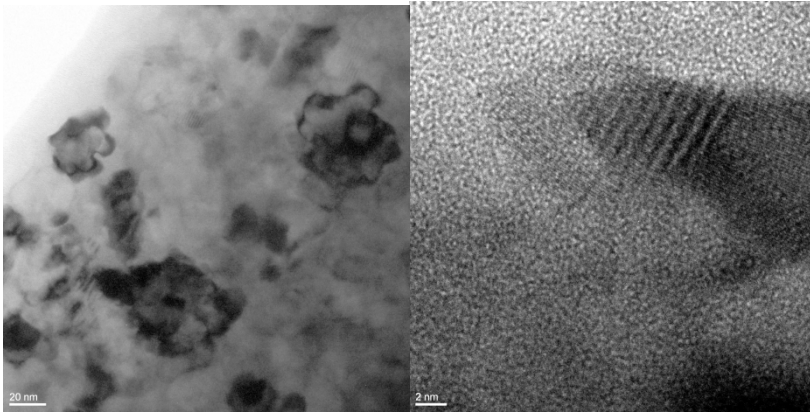
In collaboration with PoliTo:3 different shielding configurations



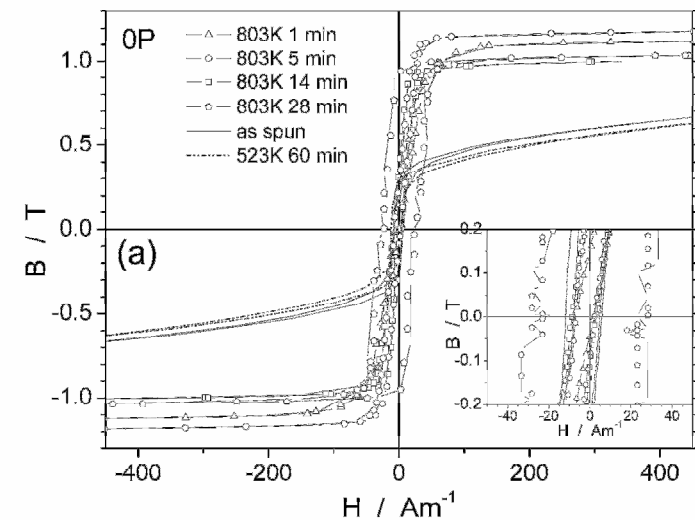
Contatti: M. Truccato



Nanostructured magnets



Improving magnetic properties of rapidly solidified ribbons and wire controlled amorphous to nano-crystalline transformation.



Contatti: M. Baricco, L. Battezzati



Materials for additive manufacturing

Superalloys and Ti-alloys are candidates for AM. Optimization of microstructure via phase fraction modelling.

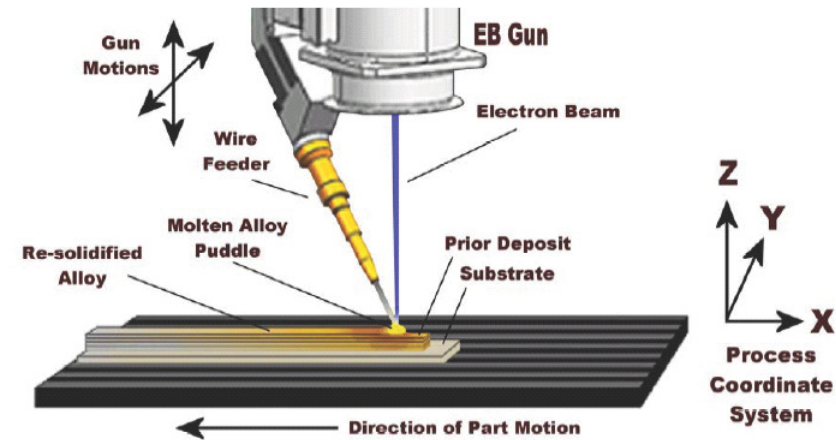
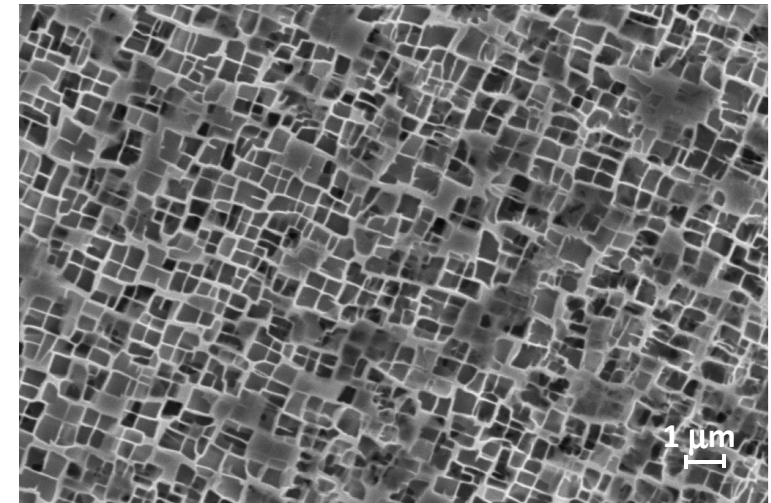
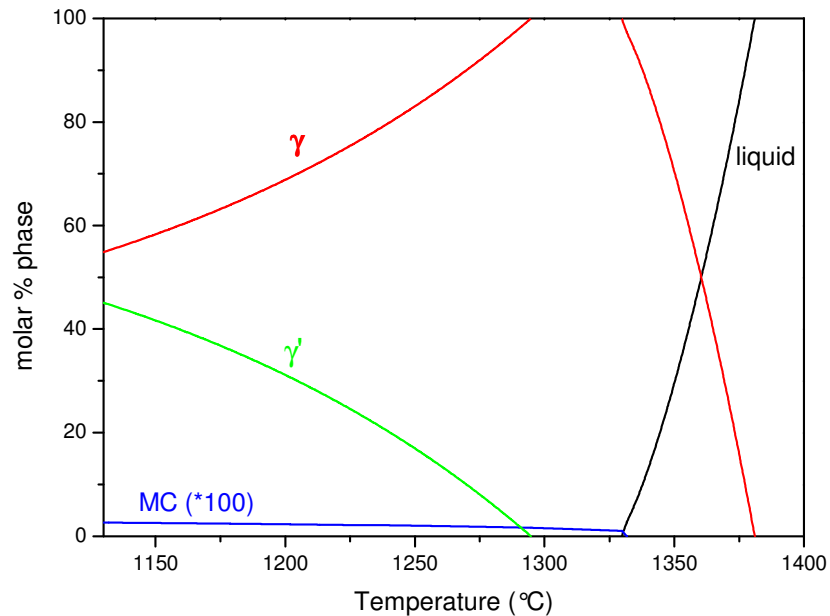


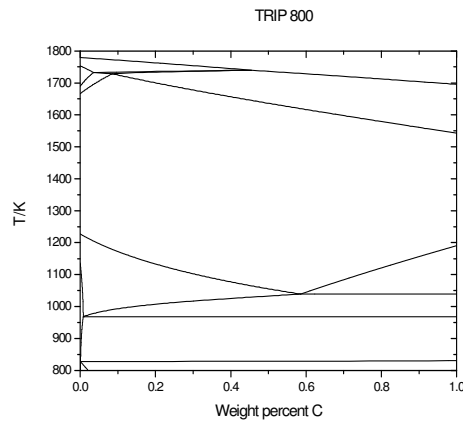
Figure 1: Schematic Diagram of the EBFF Process



Contatti: *L. Battezzati*

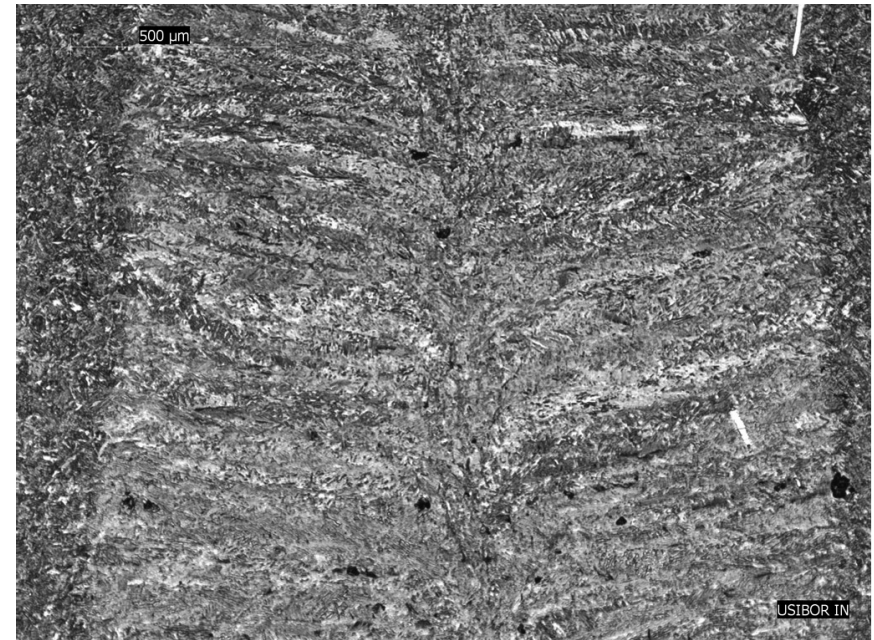
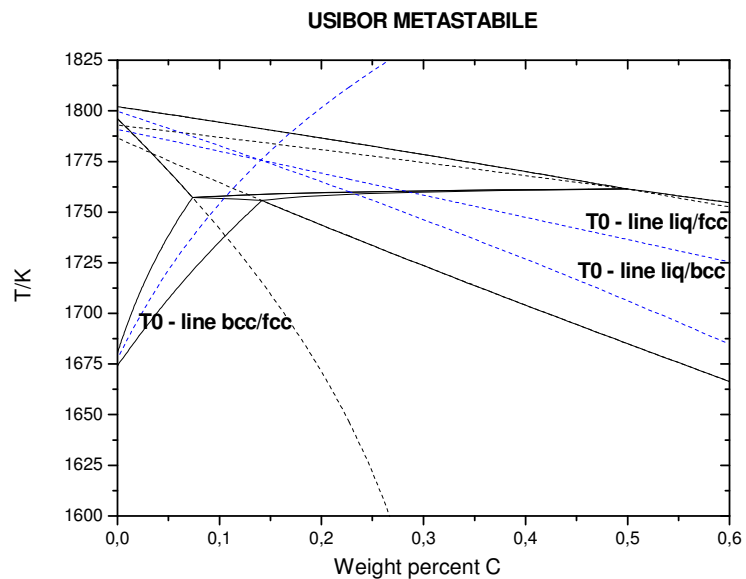


Welding of HS automotive steels



Laser weld of automotive steel: molten zone and HAZ.

Modelling solidification microstructure using metastable phase diagrams





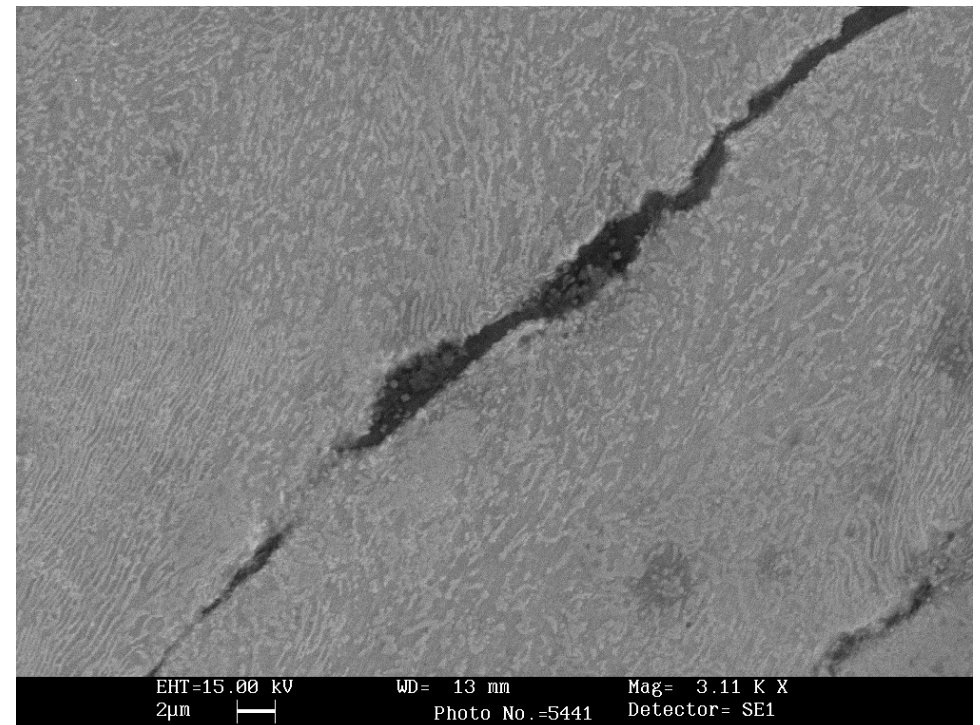
Wear in brake pads and discs

An example of service to industry: formulation and analysis of friction materials.

Wear debris acquire microstructure typical in processes of severe plastic deformation (ECAP, HPT, white layer formation...)



Contatti: P. Rizzi





Conclusions

- New projects on materials for application in transports
- Up to date research and training
- Relationship with other fields
- Critical mass needed for industrialization and competing with advanced countries
- Critical mass needed for large facilities



Ringraziamenti



NANOCONTACT

Progetto **SISA**



EU-7FP – AccMet

EU-7FP - VitriMetTech

PRIN vari



ESA-THERMOLAB

Progetto Automotive
DRAPO'
(Regione Piemonte)

	<p>PROGRAMMA OPERATIVO REGIONALE "Competitività regionale e occupazione" F.E.S.R. 2007/2013</p>	<p>Asse 1 "Innovazione e transizione produttiva" Misura I.1.1 "Piattaforme innovative"</p>
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